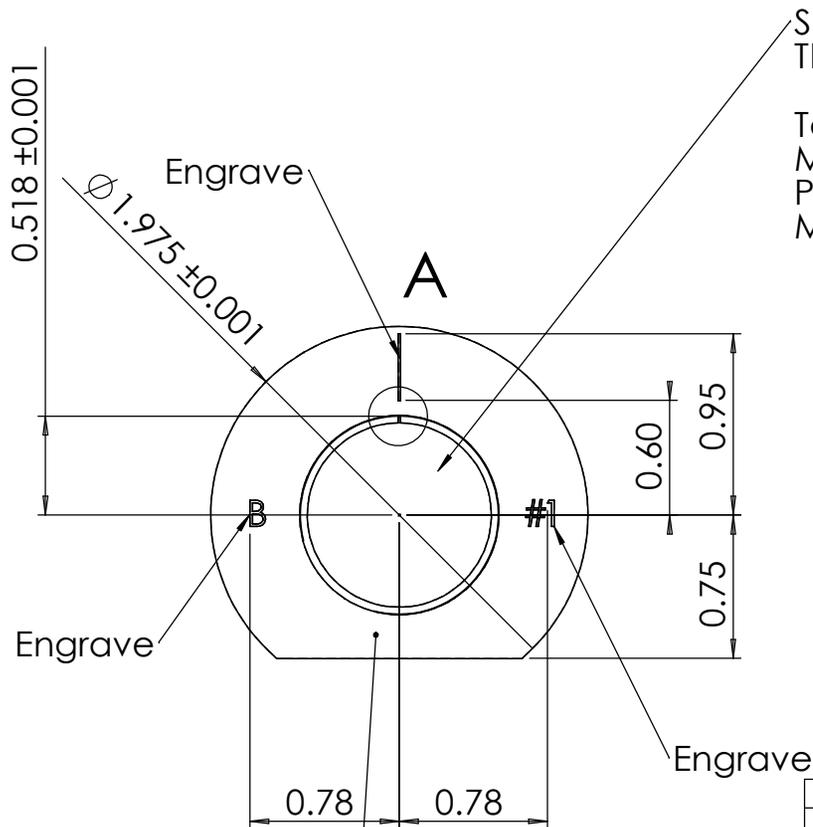
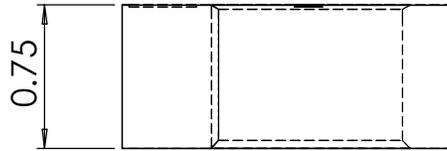
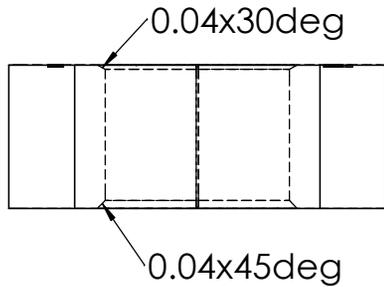
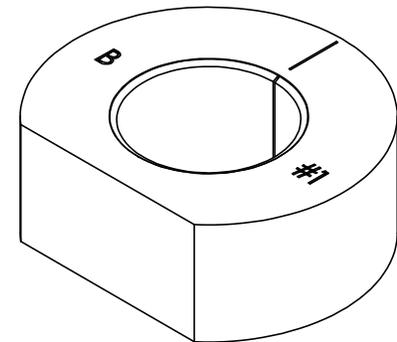
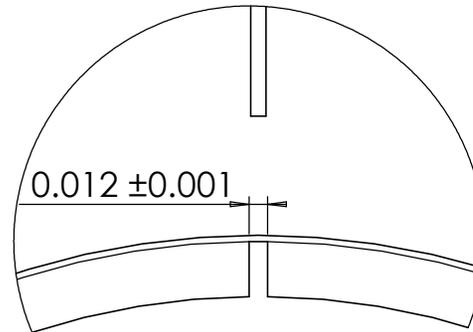


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	C	Added label and chamfer note	5/26/05	AO
	D	Modified tapped hole callout	12/5/05	AO
	E	Added serial # engraving & note to use lathe for thread	7/6/06	AO
	F	Set OD to 1.975", set tolerance on OD and notch width	5/21/07	AO
	G	Reduced tol. on minor diameter, old part # VP-3000	9/14/07	AO
	H	Red. tol. on pitch dia., added Ano, Typ 2 com., del. EDM com.	4/9/09	AO
	I	Added chamfer callout, old part # VPCALSTD-1	11/18/09	AO
	J	Updated material callout from AL 6061 to AL6061-T6511	1/15/15	AO



SINGLE POINT TURN ID AND THREAD!

Tap 0.75-14NPSM-2B
 Minor Dia: 0.964+/-0.001
 Pitch Dia: 0.9889-0.9909
 Major Dia: 1.036 MINIMUM



Engrave serial #

PROPRIETARY AND CONFIDENTIAL
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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± 0.02 THREE PLACE DECIMAL ± 0.003		NAME	DATE	Saryna Technologies LLC	
				DRAWN	AO	3/16/05	
				CHECKED			
				ENG APPR.			
				MFG APPR.			
				Q.A.			
				COMMENTS:			
		MATERIAL		AL6061-T6511		VP Calibration Standard SCUBA # 1	
NEXT ASSY		USED ON		FINISH		Anodize, Type 2, Black	
APPLICATION		DO NOT SCALE DRAWING		BREAK ALL EXTERNAL SHARP EDGES UNLESS NOTED. ENGRAVING FONT IS NOT IMPORTANT. USE 1/16" BALL END MILL, 0.01" DEEP OR LASER ENGRAVE.		SIZE	DWG. NO.
						A	VPP-108-1
						SCALE:1:1	WEIGHT:
						SHEET 1 OF 1	
						REV.	J