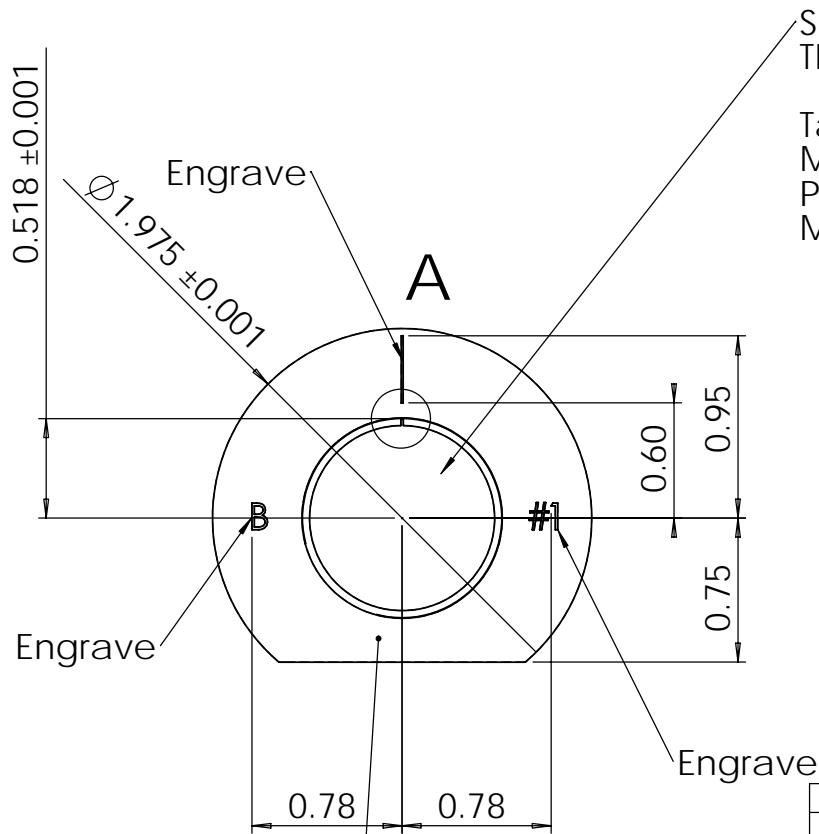
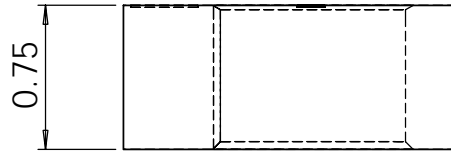
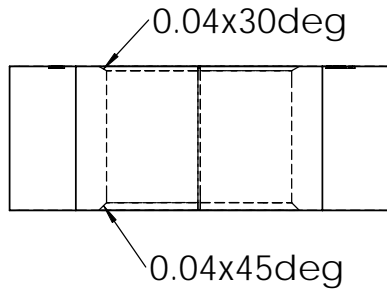
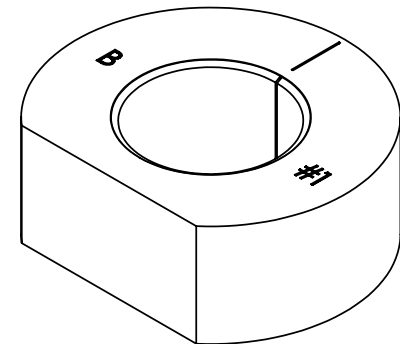
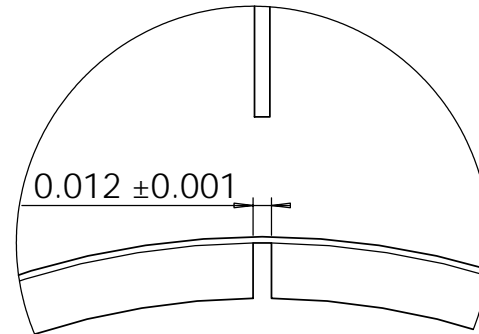


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	C	Added label and chamfer note	5/26/05	AO
	D	Modified tapped hole callout	12/5/05	AO
	E	Added serial # engraving & note to use lathe for thread	7/6/06	AO
	F	Set OD to 1.975", set tolerance on OD and notch width	5/21/07	AO
	G	Reduced tol. on minor diameter, old part # VP-3000	9/14/07	AO
	H	Red. tol. on pitch dia., added Ano, Typ 2 com., del. EDM com.	4/9/09	AO
	I	Added chamfer callout, old part # VPCALSTD-1	11/18/09	AO



SINGLE POINT TURN ID AND THREAD!

Tap 0.75-14NPSM-2B  
 Minor Dia: 0.964 +/- 0.001  
 Pitch Dia: 0.9889-0.9909  
 Major Dia: 1.036 MINIMUM



Engrave serial #

**PROPRIETARY AND CONFIDENTIAL**  
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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± 0.02 THREE PLACE DECIMAL ± 0.003		NAME <b>AO</b>	DATE <b>3/16/05</b>	Saryna Technologies LLC	
		MATERIAL <b>6061 Aluminum</b>		CHECKED		VP Calibration Standard SCUBA #1	
		FINISH <b>Anodize, Type 2, Black</b>		ENG APPR.		SIZE <b>A</b>	
NEXT ASSY		USED ON		MFG APPR.		DWG. NO. <b>VPP-108-1</b>	
APPLICATION		DO NOT SCALE DRAWING		Q.A.		REV. <b>I</b>	
				COMMENTS: BREAK ALL EXTERNAL SHARP EDGES UNLESS NOTED. ENGRAVING FONT IS NOT IMPORANT. USE 1/16" BALL END MILL, 0.01" DEEP OR LASER ENGRAVE.		SCALE:1:1	
						WEIGHT:	
						SHEET 1 OF 1	