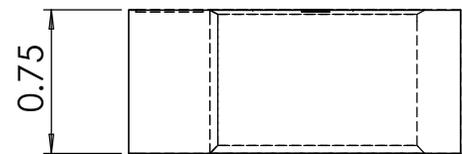
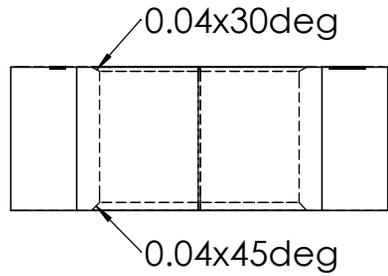
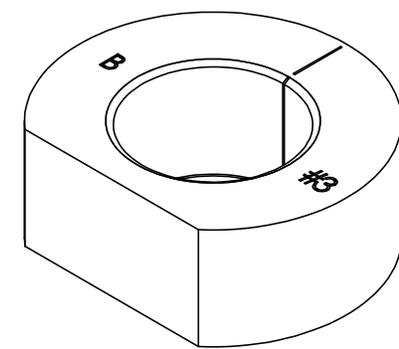
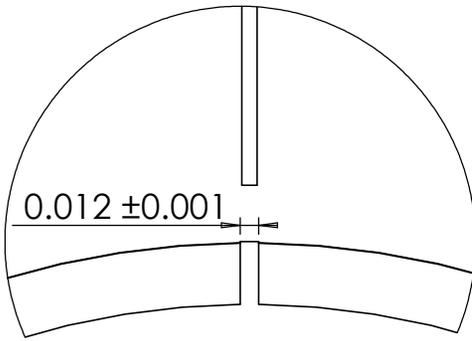
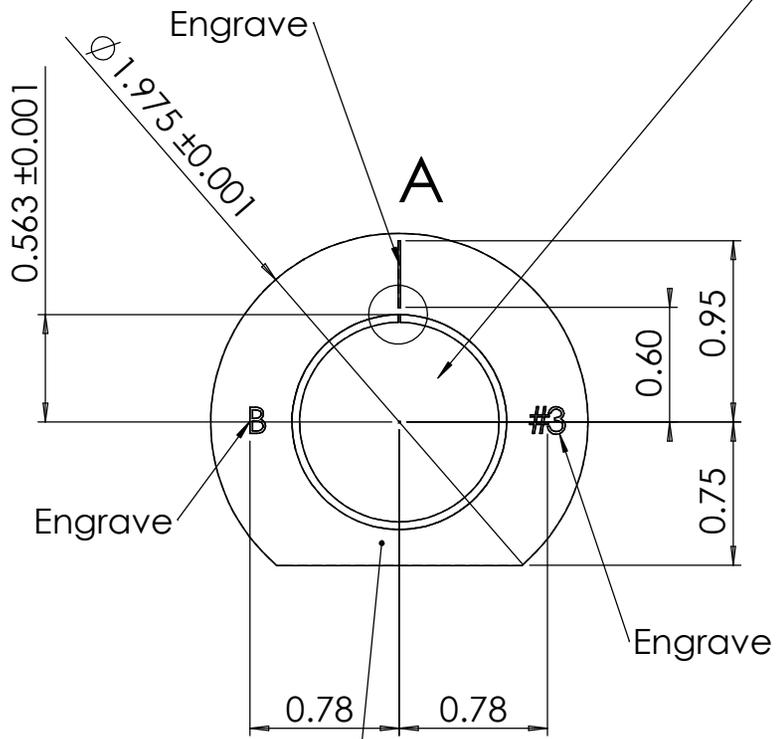


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	B	Added label and chamfer note	5/26/05	AO
	C	Added serial # engraving & note to use lathe for thread	6/7/06	AO
	D	Set OD to 1.975", set tolerance on OD and notch width	5/21/07	AO
	E	Reduced tol. on minor diameter, old part # VP-3001	9/14/07	AO
	F	Added chamfer callout, old part # VPCALSTD-3	11/18/09	AO
	G	Updated material callout from AL6061 to AL6061-T6511	9/14/16	AO



SINGLE POINT TURN ID AND THREAD!

Tap 1.125-12UNF-2B
 Minor Dia: 1.044+/-0.001
 Pitch Dia: 1.0709-1.0729
 Major Dia: 1.125 MINIMUM



Engrave serial #

PROPRIETARY AND CONFIDENTIAL
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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± 0.02 THREE PLACE DECIMAL ± 0.003		NAME	DATE	Saryna Technologies LLC	
		MATERIAL		AO	4/10/05	VP Calibration Standard SCBA #3	
		AL6061-T6511		CHECKED		SIZE	
		FINISH		ENG APPR.		DWG. NO.	
		Anodize, Type 2, Black		MFG APPR.		VPP-108-3	
NEXT ASSY		USED ON		Q.A.		REV.	
APPLICATION		DO NOT SCALE DRAWING		COMMENTS:		G	
				BREAK ALL EXTERNAL SHARP EDGES UNLESS NOTED. ENGRAVING FONT IS NOT IMPORTANT. USE 1/16" BALL END MILL, 0.01" DEEP OR LASER ENGRAVE.		SCALE: 1:1	
						WEIGHT:	
						SHEET 1 OF 1	