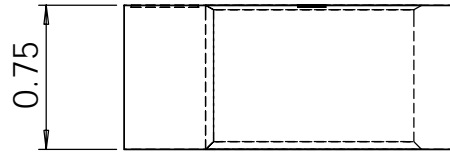
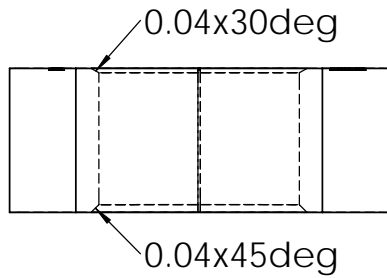
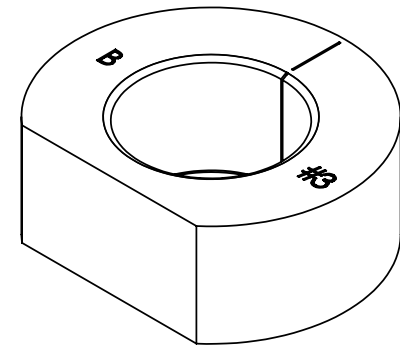
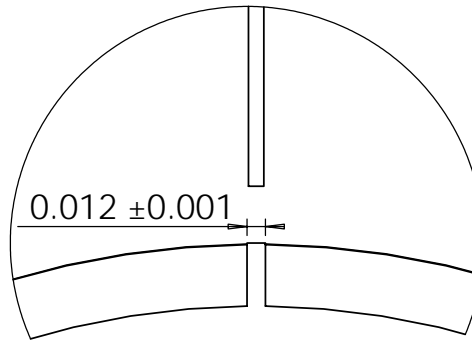
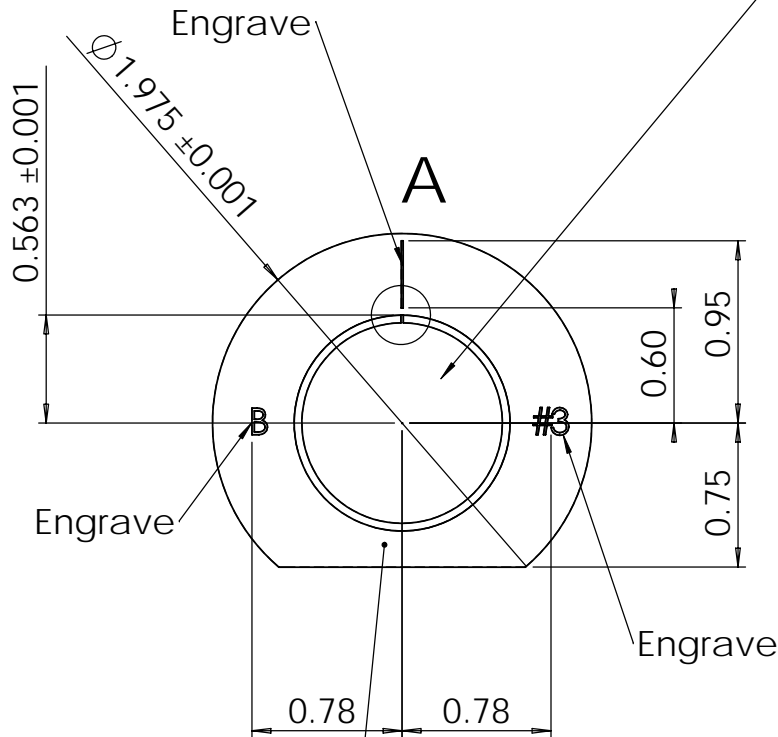


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	B	Added label and chamfer note	5/26/05	AO
	C	Added serial # engraving & note to use lathe for thread	6/7/06	AO
	D	Set OD to 1.975", set tolerance on OD and notch width	5/21/07	AO
	E	Reduced tol. on minor diameter, old part # VP-3001	9/14/07	AO
	F	Added chamfer callout, old part # VPCALSTD-3	11/18/09	AO



SINGLE POINT TURN ID AND THREAD!

Tap 1.125-12UNF-2B
 Minor Dia: 1.044+/-0.001
 Pitch Dia: 1.0709-1.0787
 Major Dia: 1.125 MINIMUM



Engrave serial #

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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± 0.02 THREE PLACE DECIMAL ± 0.003		NAME	DATE	Saryna Technologies LLC VP Calibration Standard SCBA #3		
		MATERIAL		DRAWN	AO			4/10/05
		6061 Aluminum		CHECKED				
		FINISH		ENG APPR.				
		Anodize, Type 2, Black		MFG APPR.				
NEXT ASSY	USED ON	APPLICATION		Q.A.			SCALE: 1:1	
		DO NOT SCALE DRAWING		COMMENTS: BREAK ALL EXTERNAL SHARP EDGES UNLESS NOTED. ENGRAVING FONT IS NOT IMPORTANT. USE 1/16" BALL END MILL, 0.01" DEEP OR LASER ENGRAVE.				
				SIZE	DWG. NO.	REV.		
				A	VPP-108-3	F		
				WEIGHT:		SHEET 1 OF 1		