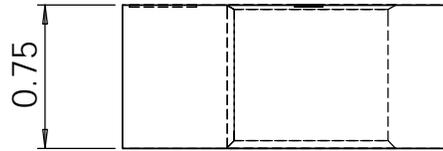
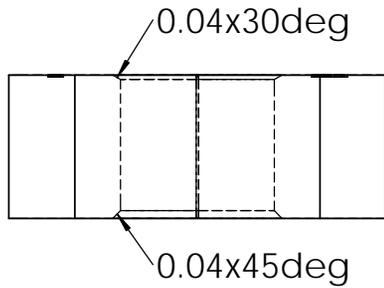
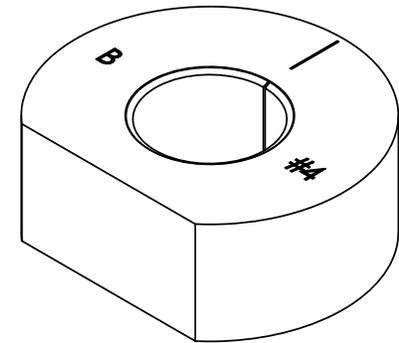
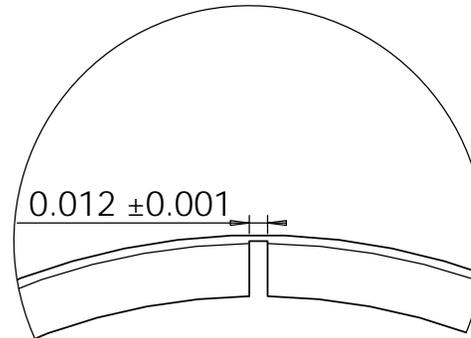
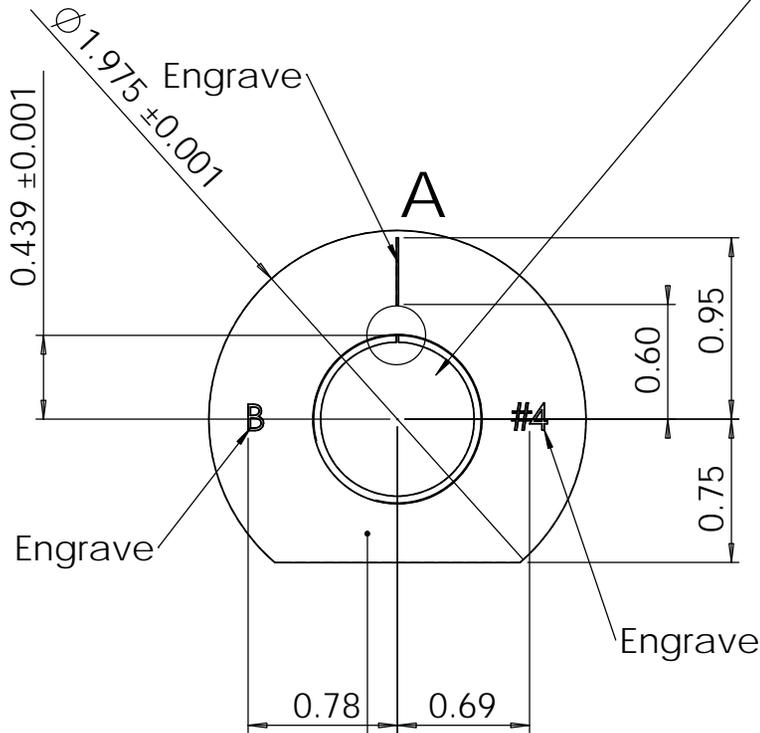


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	B	Added notes to single point turn & engrave serial	10/10/06	AO
	C	Set OD to 1.975", set tolerance on OD and notch width	5/21/07	AO
	D	Reduced tol. on minor diameter, old part # VP-3005	9/14/07	AO
	E	Added chamfer callout, old part # VPCALSTD-4	11/18/09	AO
	F	Updated material callout from AL6061 to AL6061-T6511	9/14/16	AO



SINGLE POINT TURN ID AND THREAD!

Thread 0.875-14UNF-2B
 Minor Dia: 0.806+/-0.001
 Pitch Dia: 0.8286-0.8306
 Major Dia: 0.875 MINIMUM



Engrave serial #

PROPRIETARY AND CONFIDENTIAL
 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SARYNA TECHNOLOGIES LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SARYNA TECHNOLOGIES LLC IS PROHIBITED.

		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/32 ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ±0.02 THREE PLACE DECIMAL ±0.003		NAME AO	DATE 12/5/05	Saryna Technologies LLC	
		MATERIAL AL6061-T6511		CHECKED		VP Calibration Standard SCBA #4	
		FINISH Anodize, Type 2, Black		ENG APPR.			
NEXT ASSY		USED ON		MFG APPR.			
APPLICATION		DO NOT SCALE DRAWING		Q.A.			
				COMMENTS: BREAK ALL EXTERNAL SHARP EDGES UNLESS NOTED. ENGRAVING FONT IS NOT IMPORTANT. USE 1/16" BALL END MILL, 0.01" DEEP OR LASER ENGRAVE.			
				SIZE A	DWG. NO. VPP-108-4	REV. F	
				SCALE:1:1	WEIGHT:	SHEET 1 OF 1	