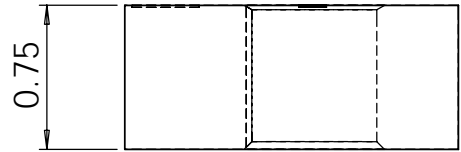
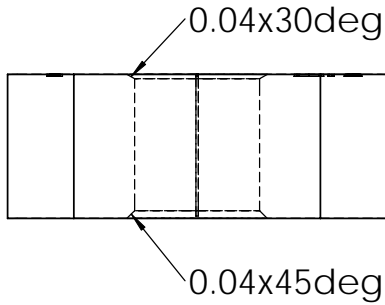
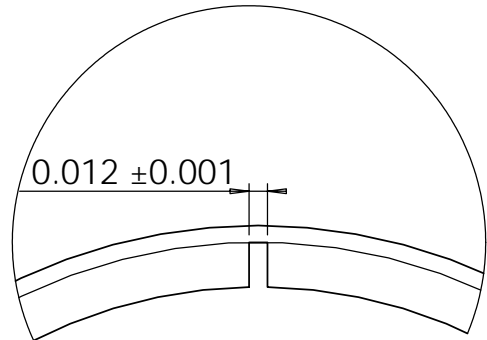
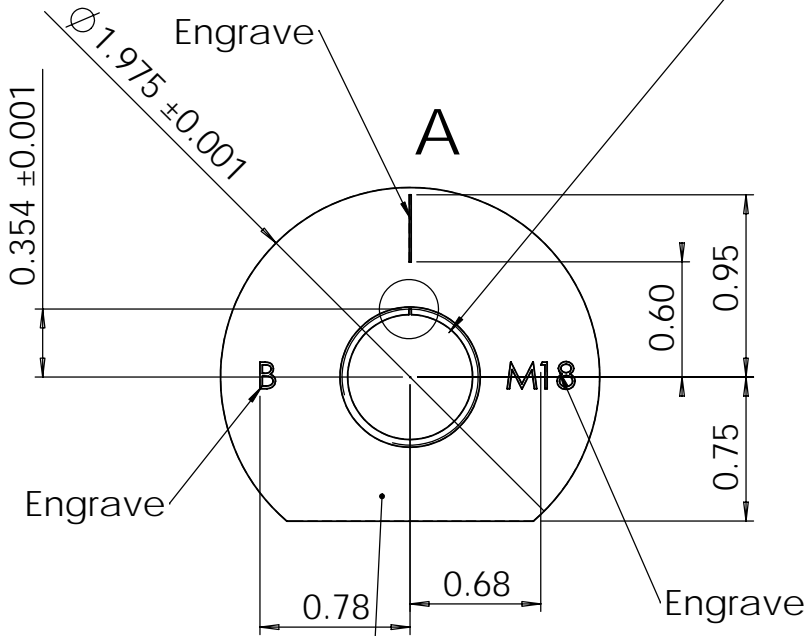


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED

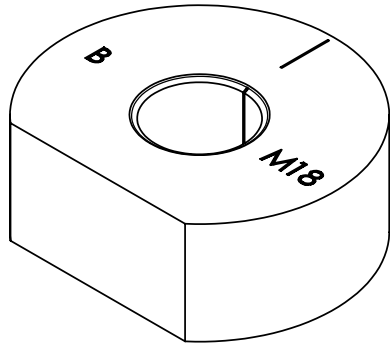


SINGLE POINT TURN ID AND THREAD!

Thread M18x1.5-6H
 Minor Dia: 16.376mm-16.676mm
 Pitch Dia: 17.026mm-17.216mm
 Major Dia: 18mm MINIMUM



A (8 : 1)



Engrave Serial #

PROPRIETARY AND CONFIDENTIAL
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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/32 ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ±0.02 THREE PLACE DECIMAL ±0.003		NAME AO	DATE 2/22/07	Saryna Technologies LLC	
		MATERIAL 6061 Aluminum		CHECKED		VP Calibration Standard M18	
		FINISH Anodize, Type 2, Black		ENG APPR.		SIZE A DWG. NO. VPP-108-M18 REV. A	
NEXT ASSY	USED ON	APPLICATION DO NOT SCALE DRAWING		MFG APPR.		SCALE:1:1 WEIGHT: SHEET 1 OF 1	
				COMMENTS: BREAK ALL EXTERNAL SHARP EDGES UNLESS NOTED. ENGRAVING FONT IS NOT IMPORANT. USE 1/16" BALL END MILL, 0.01" DEEP OR LASER ENGRAVE.			