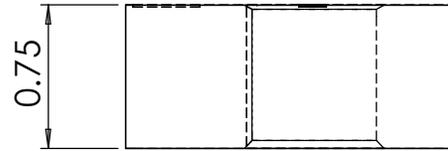
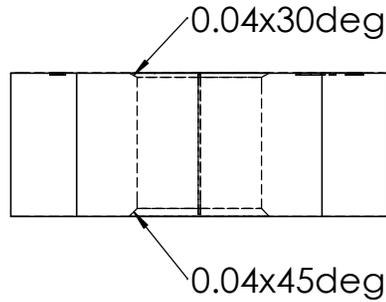


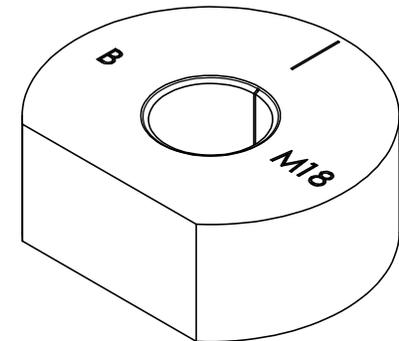
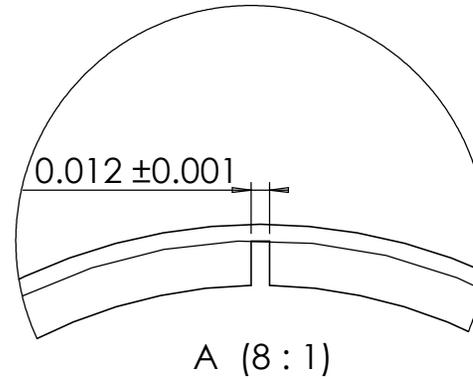
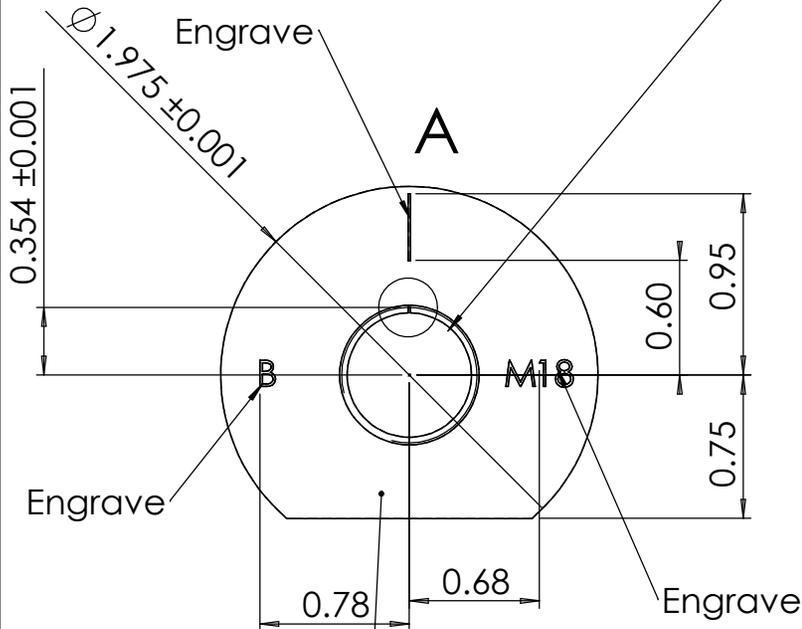
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	B	Updated material callout from AL6061 to AL6061-T6511	9/14/16	AO



Thread M18x1.5-6H Specs:
 Minor Dia: 16.376mm-16.676mm
 Pitch Dia: 17.026mm-17.216mm
 Major Dia: 18mm MINIMUM

SINGLE POINT TURN ID AND THREAD!

Thread M18x1.5-6H
 Minor Dia: 0.651+/-0.001"
 Pitch Dia: 17.026mm-17.216mm
 Major Dia: 18mm MINIMUM



Engrave Serial #

PROPRIETARY AND CONFIDENTIAL
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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± 0.02 THREE PLACE DECIMAL ± 0.003		NAME	DATE	Saryna Technologies LLC	
		MATERIAL AL6061-T6511		DRAWN	AO	2/22/07	VP Calibration Standard M18
		FINISH Anodize, Type 2, Black		CHECKED			
NEXT ASSY		USED ON		ENG APPR.			
APPLICATION		DO NOT SCALE DRAWING		MFG APPR.			
				Q.A.			SIZE A
				COMMENTS: BREAK ALL EXTERNAL SHARP EDGES UNLESS NOTED. ENGRAVING FONT IS NOT IMPORTANT. USE 1/16" BALL END MILL, 0.01" DEEP OR LASER ENGRAVE.			
							REV. B
				SCALE: 1:1		WEIGHT:	SHEET 1 OF 1