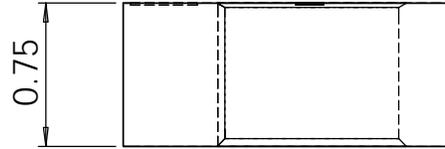
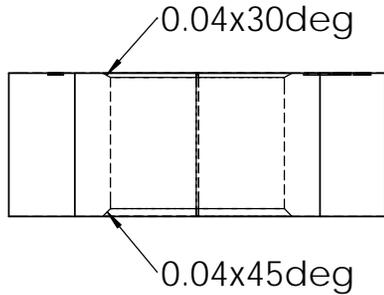
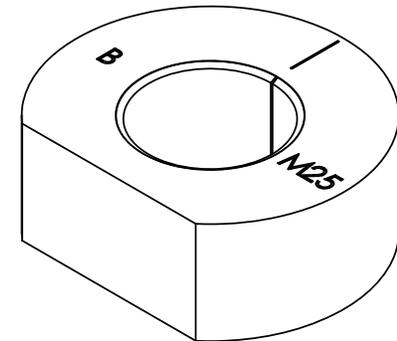
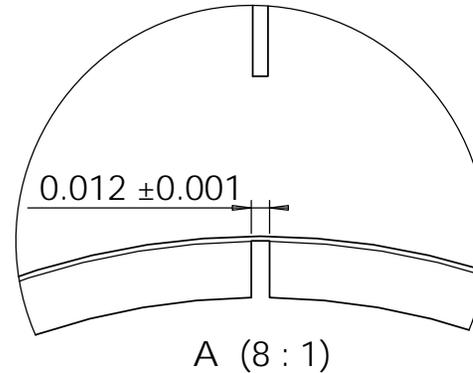
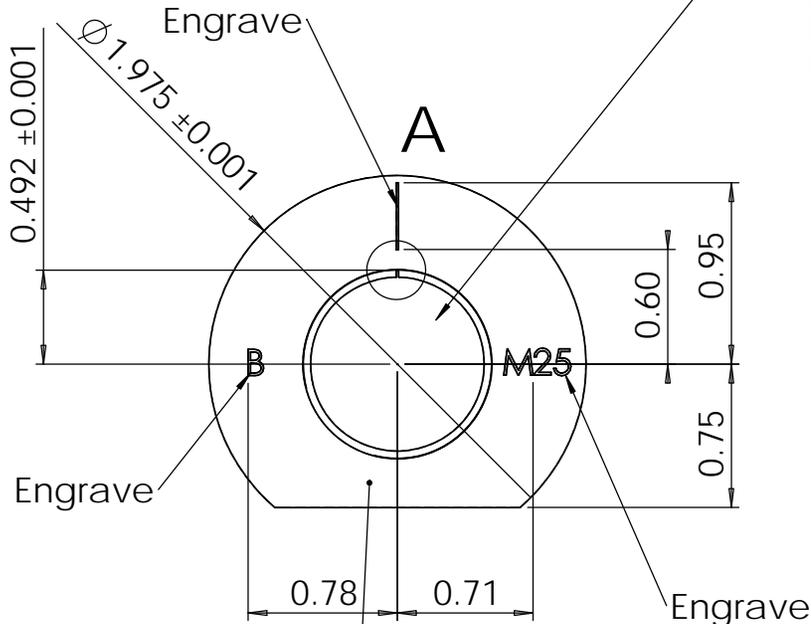


		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	B	Added note to single point thread and eng. ser#	11/30/06	AO
	C	Added chamfer callout, notch & OD tol., old part # VP-3006	11/18/09	AO
	D	Updated material callout from AL6061 to AL6061-T6511	9/14/16	AO



SINGLE POINT TURN ID AND THREAD!

Thread M25x2.0-6H
 Minor Dia: 0.911 +/-0.001
 Pitch Dia: 0.933-0.942
 Major Dia: 0.984 MINIMUM



Engrave Serial #

PROPRIETARY AND CONFIDENTIAL
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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/32 ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ±0.02 THREE PLACE DECIMAL ±0.003		NAME AO	DATE 12/6/05	Saryna Technologies LLC	
		MATERIAL AL6061-T6511		CHECKED		VP Calibration Standard M25	
		FINISH Anodize, Type 2, Black		ENG APPR.		SIZE A	
NEXT ASSY		USED ON		MFG APPR.		DWG. NO. VPP-108-M25	
APPLICATION		DO NOT SCALE DRAWING		Q.A.		REV. D	
				COMMENTS: BREAK ALL EXTERNAL SHARP EDGES UNLESS NOTED. ENGRAVING FONT IS NOT IMPORANT. USE 1/16" BALL END MILL, 0.01" DEEP OR LASER ENGRAVE.		SCALE:1:1	
						WEIGHT:	
						SHEET 1 OF 1	